

Work Order ID 59273

May 28, 2010 11:45:02 AM



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Item ID: D350-591-113

Accept



Setup Start



Revision ID:

Stop



Item Name: Heli-Access-Step, Short

Start Date: 5/28/10 Start Qty: 1.00



Cust Item ID:

Required Date: 5/31/10 Req'd Qty: 1.00



Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start



QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D2310

Rev D

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile & type labels per PPP D350-591-113 CHG004

N/A

240

Pick Kit

0.00



Packaging

Memo

0.00

Packaging

PART WAS PULLED FOR TRIAL INSTALL
PICK TH FOLLOWING TO COMPLETE KIT:
2 X AN3-37A B
4 X NAS1149D0363J B
2 X MS21042L3 B

10-6-35p 10

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Item ID: D350-591-113

Accept



Setup Start



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Stop



Item Name: Heli-Access-Step, Short

Start Date: 5/28/10 Start Qty: 1.00



Cust Item ID:

Required Date: 5/31/10 Req'd Qty: 1.00



Customer:

Reference:

Run Start



Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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250

QC4- 100% Inspect kits for completeness

0.00

0.00 *Sub 6663*

QC

Memo

Quality Control



260

PACKAGING RESOURCE #1

0.00



0.00

Packaging

Memo

Packaging

Identify and pack for shipping as per PPP D350-591-113
USING ORIGINAL B/NLocation: *Bo**10-6-3 sf*

270

QC21- Final Inspection - Work Order Release

0.00



0.00

QC

Memo

Quality Control

*10/06/04**pl 10-6-03*

Picklist Print

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Work Order ID: 59273

Parent Item: D350-591-113

Parent Item Name: Heli-Access-Step, Short

Comments: IPP Rev:H04.11.09 Reformat KJ/JLM

Start Date: 5/28/10

Required Date: 5/31/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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AN3-37A		Purchased	No				Each	671.0000		2			
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S Bolt

Location	Loc Qty	Loc Code
ST353	671	
105425	171	
111668	500	

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MS21042L3		Purchased	No				Each	3,675.000		2			
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S Nut

Location	Loc Qty	Loc Code
ST300	3675	
113537	20	
113644	155	
114523	1000	
114718	500	
114784	2000	

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NAS1149D0363J		Purchased	No				Each	640.0000		4			
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S Washer

Location	Loc Qty	Loc Code
ST298	640	
113288	2	
114292	638	

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4

Trial Installations

Product: D350 591 113 B57483

Approx Install time: _____

IIN Accurate and Clear? _____

Comments : _____

Kit Complete and Parts Identified _____
Correctly?

Comments: _____

Additonal Comments: 59273

Kit Requires AN 3-37A x2
NAS1149D0363J x4
MS21042 L3 x2

Re package kit

